

Exact Globe

Manufacturing

Manufacturing in an increasingly competitive, increasingly globalized market requires a system that provides precise control, instant vision and the ability to change as conditions change. Exact Globe is a powerful, proven manufacturing solution that helps control costs, reduce time to market and deliver higher customer satisfaction.

Managing Materials, Processes and Schedules Your Way

Extract a Material Requirements Plan at the unique warehouse level or aggregated at the company level

- Allocate material on a hard or soft basis, interactively providing significant flexibility ensuring customers receive products on time
- Provide for a variety of product configurations for assemble-to-order requirements with dependencies, exclusions and other relationships
- Complete drill down to a manufacturing order from a sales order gives insight into when products will be ready
- Discretely manage material requirements at the unique item category assignment, not just the entire MRP plan
- Material control center greatly simplifies the inventory replenishments process

- Multi-faceted Bill of Material incorporates machine activities, labor requirements and costs as well as production work centers and operations, within one entry / view screen

Single Data Source Provides Reliable Information for Analysis

Information in Globe is saved, linked and managed in a single, central, organization-wide data source, meaning management always has up-to-date information and ensures nothing is overlooked. Simple one-time data entry results in fewer errors and lower overhead costs.

- Full Serial / Batch traceability for recall and final disposition analysis
- MS Excel add-in offers a number of additional functions to allow you to work on your scenarios, Bills of Material and price models outside Exact Globe's real-time environment. In addition, the MS Excel add-in provides

Exact Globe Manufacturing business benefits:

- 1** Real-time Inventory Management provides accurate views into material requirements and inventory related cash requirements
- 2** Define and execute a production schedule based on customer demand and vendor replenishments in a time phased manner
- 3** Reduce your item number assignments with multiple revisions of a BOM, based on a warehouse basis
- 4** Gain invaluable inventory insight with real time net-change based Material Requirements Planning
- 5** Make-to-order, make-to-stock, assemble-to-order manufacturing capabilities provide significant flexibility into how you need to conduct business, today and tomorrow
- 6** Immediate profitability analysis is a key to increasing your bottom line



= exact

And it all comes together.

overviews of BOMs that you can edit, save and send using e-mail

Flexibility and Precision

- Create, store and retrieve multiple revisions of Master Schedules and Material Requirements plans for comparative what-if analysis
- Incorporate Outside Processing into the manufacturing process providing greater cost accuracy

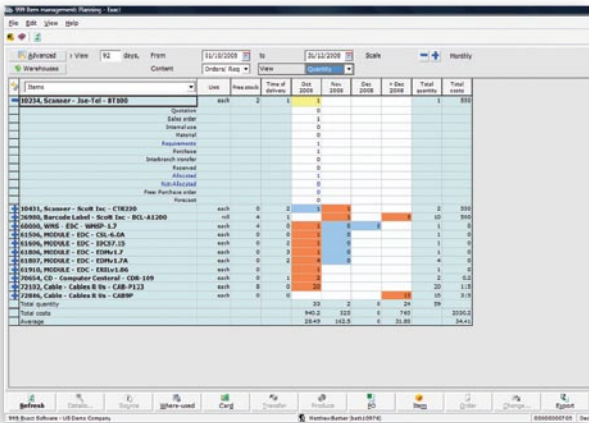
Collaborate with Globe

With Globe you can connect documents, budgets, personnel, expenses, vendors and schedules. All data is entered once, linked and stored in real-time. Integrated information on costs, activities and hours worked is available to employees at any given moment, so progress can be tracked and adjustments made as needed.

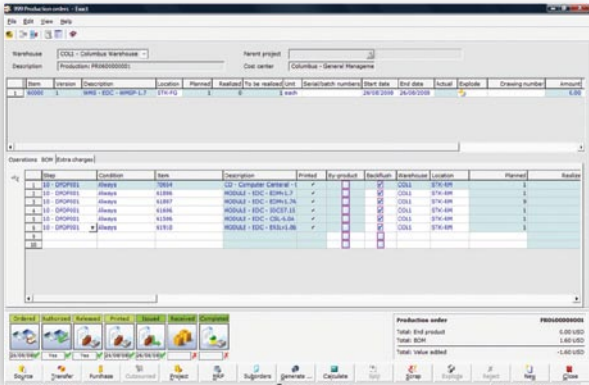
Globe has a project tab that controls all aspects of projects, including workflow, procedures and costs. Users can realize labor hours and enter in time against a project. There are various project types such as Time & Material etc. And embedded Document Management capabilities exist throughout the manufacturing suite of applications.

“With Exact Globe we can perform customized configurations in our manufacturing model, specifically targeting our company requirements. Also, Exact provides a serial module that can be selected and implemented on demand, allowing us to enhance management of our business and to significantly reduce daily workloads.”

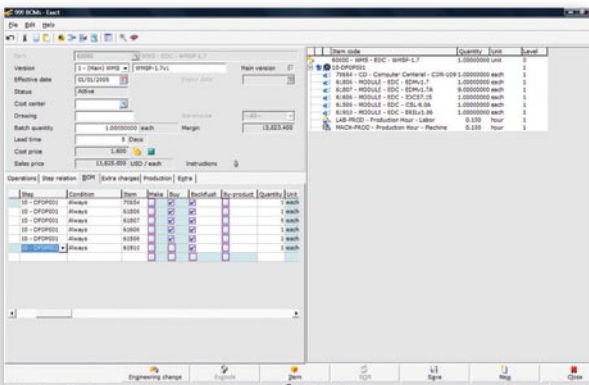
–Michael Xiao, CFO of EBM-Papst Ventilator



Visual Material Requirements Planning control screen, providing detailed insight for complete command and control.



Bill of Material – more than just a BOM, but a true Bill of Resource, with version control and assignment at the warehouse level



Production Orders: Workflow is attached to each production Order, providing insight into the status of the production order.

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For further information please call 1.800.468.0834, Ext. 2650 or visit www.exact.com/globe-us

